





# **TECHNICAL DATA SHEET**



# **AQUAFLEX**

ADVANCED WATERPROOFING MEMBRANE

(Ref. SIPL / TDS / AQUAFLEX AWP 700 / 0123 / R-00)

#### **Product Description**

**AQUAFLEX**<sup>®</sup>**AWP 700** is an advanced one component, fluid applied, UV stable, flexible and sustainable membrane that is based on elastomeric acrylic polymers. It has been formulated to create a rigid bond to most surfaces. It is made with premium quality raw materials. It forms a tough, flexible waterproof membrane with a high film strength and exceptional elasticity that will expand and contract under normal substrate movement & climate changes. It is supplied as a thixotropic liquid, which is easily applied to horizontal surfaces. The formulation is fully optimized to ensure quick tack-free time, fast cure, high solids and excellent resistance to swelling, durability of coating emphasize privilege of premium quality acrylic emulsion polymer, pigments, graded additives that are durable with weather and UV resistant. Used as a waterproofing and protective coating for interior & exterior application, having excellent resistance to micro-organisms (Algae, fungi, molds & other) growth.

#### **Special Features**

- Excellent thermal expansion & contraction-Elongation (>700%)
- Anti-chalking property
- Excellent Crack bridging
- Excellent corrosion & Water resistance
- Superior appearance with smooth finish
- Negligible porosity product
- High film thickness builds up
- Eco-friendly & cost effective
- Solvent free composition
- Superior tensile strength
- Easy to apply





SANGHAVI INDUSTRIES PVT. LTD.

(ISO 9001:2015 CERTIFIED COMPANY)

B-102, Safal Solitaire, Next Divya Bhaskar, S. G. Highway, Makarba, Ahmedabad, Gujarat - 380 051 India













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## **Application**

- All horizontal and inclined masonry surfaces.
- Balconies & Decks.
- Under tile waterproofing.

- Roof Tops.
- Terraces & Parapet Walls.
- For Surface Protection.

# **Advantages**

- High heat reflectance which keeps building cool.
- Excellent long life with antimicrobial properties.
- Easy to clean with water and soaps.
- Easy to apply by brush, roller and spray gun.
- Eco-friendly, no toxic chemicals & Heavy metals used.

#### Suitable Substrates

- Old & New Masonry surfaces.
- Asbestos & Asphalt Sheet.

- Metal Surfaces.
- Wood Substrate (MDF, Particle Board).

# Coverage

- 13 15 Sq. feet / Kg for two coats on concrete surface.
- DFT 450-500 Micron in two coats.
- Above results are as per standard laboratory conditions
- Coverage may vary depending upon the site condition and substrate used.

# **Packing**

Available in 4, 10 & 16 Kg (Bigger pack size available on demand).

# **Shelf Life & Storage**

- Factory sealed packs are best before 12 months from the date of manufacturing in unopened condition and stored in appropriate container of Rigid PVC, HDPE, finished Stainless steel, ceramic and enamelled/rubberized containers.
- To avoid attack of micro-organisms, appropriate preservatives (APEO Free) added prior to storage/transportation, appropriate preservative chosen based on system compatibility and efficiency of preservative.

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#### **How to Apply**

#### **Surface Preparation**

- The surface should be clean and free from dirt, oil or grease before application. Ensure that the substrate is levelled for undulations and having less absorption.
- All surface cracks up to 5 mm should be filled with MYMIX "RITECARE ACF" before priming.
- Cracks more than 5 mm and all separation gaps should be filled with MYMIX "SBR Latex" modified mortar. Bigger cracks, damaged portions and hollow areas must be repaired with polymer modified screed.
- Dampen the surface before application, remove excess water before application.
- The proper preparation of the surface will make the application easier and quicker ensuring a better result.

#### **Application**

- Mix well material before use.
- For primer use MYMIX "AQUAFLEX® PRIME" directly without any dilution by brush, roller or spray gun.
- Apply MYMIX "AQUAFLEX® AWP 700" after adequate curing of primer 2-3 Hrs.
- MYMIX "AQUAFLEX® AWP 700" dilute with soft water, 20% by weight for 1st coat and 10% by weight for 2nd coat advantageous and apply with a brush or roller evenly on the surface at a time interval of 5-6 hours.
- After completion allow to dry for adequate time period that may vary as per climate condition 12-24 hours.

# **Notes on Application / Limitations**

- Dilution to be made with clean and low hardness water only.
- Do not apply when ambient temperature is below 10°C or above 45°C.
- Do not apply in direct sunlight and during rainfall.
- Adhesion property may get affected over poor-quality putty and very smooth surfaces.

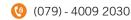
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#### **Technical Data**

| Parameters                                                  | Standard                  | Measurement Unit       | Results              |
|-------------------------------------------------------------|---------------------------|------------------------|----------------------|
| Colour & Appearance                                         | Visual                    | White Viscous Liquid   | White Viscous Liquid |
| Solid Content                                               | ASTM D 2369               | %                      | 59.0 - 61.0          |
| Specific Gravity                                            | ASTM D 792                | g/cc                   | 1.25 - 1.35          |
| PH                                                          | NA                        | Value                  | 8.00 - 9.50          |
| Hardness (Shore A)                                          | ASTM D 2240: 2002         | Shore A                | 50.0 - 60.0          |
| Tensile Strength                                            | ASTM D 412: 2002          | Мра                    | >2.0                 |
| Elongation at Break                                         | ASTM D 412: 2002          | %                      | >700                 |
| Water Resistance                                            | ASTM D 6083               | Free form defects      | Free form defects    |
| Alkali Resistance                                           | ASTM D 1308               | Free form defects      | Free form defects    |
| Viscosity Brookfield Sp-7,RPM-10 LVT                        | ASTM D 2196               | сР                     | 40000 - 60000        |
| Adhesion Strength                                           | ASTM D 4541:2002          | Мра                    | >2.5                 |
| UV Resistant - Accelerated                                  | ASTM G 154 :2000          | No thermal degradation | Passes               |
| Water Vapour Transmission                                   | ASTM E 96 : 2000          | g / hr-m <sup>2</sup>  | 0.94                 |
| Algae & Fungus Resistant                                    | SS 345 : 1998             | No algae/fungus growth | Passes               |
| Crack Bridging                                              | ASTM C 836 : 1995         | mm                     | >3.0                 |
| Rapid Chloride Permeability                                 | ASTM C 1202 - 97          | Very Low               | Passes               |
| Water Permeability (Depth of penetration at 5 bar pressure) | BS EN 12390, Part 8 :2000 | mm                     | 70                   |
| Track Free Time @ 30°C                                      | SIPL TM-11                | Hrs                    | 2 - 3                |
| Recoat Time @ 30°C                                          | ASTM D 1640-03            | Hrs.                   | 5 - 8                |
| Puncture Resistance                                         | ASTM E 154                | lbs.                   | 380                  |
| Recommended Thickness (Dry Film)                            |                           | Micron                 | 300 - 500            |

# **Precautions**

- Keep out of reach of children
- Wear suitable PPE's when apply
- In case of contact with skin / eyes, wash immediately with plenty of water & seek medical help

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#### Disclaimer









The information given in this TDS is for general guidance only. Specific instruction for various site conditions can be provided on demand.

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